



Material Specification Sheet

Lining Code:	SR613BNE (Color – Black)
Type:	Natural Rubber Flexible Ebonite
Use:	A flexible Ebonite lining offering maximum resistance to many chemicals
Tie Gum:	None
Cement:	One coat Chemlok 289 on metal One coat Chemlok 290 on metal One coat Chemlok 286 on metal One coat Chemlok 286 on metal or lining
Freshening Solvent:	Xylol or Toluol, use up to 10%
Cure, for thickness up to 1/4”:	
Pressure Cure (autoclave)	Slowly rise to 250°F (15 psi) Hold 2 hours @ 250°F (15 psi) Cool down under pressure
Internal Steam Cure:	Slowly rise to 250°F (15 psi) Hold 5 hours @ 250°F (15 psi) Cool down under pressure
Atmosphere Steam Cure:	24 hour @ 212 °F
Repair Compound:	Same or SR8850BC
Cured Physical Property:	Hardness 90 ± 10 A Gravity: 1.294
Test Procedure:	Use Standard 15,000 Volt Spark Tester



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