



Material Specification Sheet

Lining Code:	SR640TNE (Color – Tan)
Type:	Special soft natural rubber
Use:	A pure gum lining possessing special chemical and abrasion resistant properties.
Tie Gum:	None
Cement:	One coat Chemlok 289 on metal One coat Chemlok 290 on metal One coat Chemlok 286 on metal One coat Chemlok 286 on metal or lining
Freshening Solvent:	Xylol or Toluol, use up to 10%
Cure, for thickness up to 1/4”:	
Pressure Cure (autoclave)	2 hours @ 250°F (15 psi)
Internal Steam Cure:	1 hour rise to 250°F (15 psi) Hold 250°F (15 psi) for 2 hours
Atmosphere Steam Cure:	24 hour @ 212 °F
Repair Compound:	Same
Cured Physical Property:	Hardness 40 ± 5 A Gravity: 0.95
Test Procedure:	Use Standard 15,000 Volt Spark Tester



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