



Material Specification Sheet

Lining Code:	SR653BNC (Color – Black)
Type:	Soft Natural Rubber – Chemical Cure
Use:	Repair stock for black natural rubber lining with excellent corrosion and abrasion resistance.
Tie Gum:	None
Cement:	One coat Chemlok 289 on metal One coat Chemlok 290 on metal One coat Chemlok 286 on metal One coat Chemlok 286 on metal or lining
Freshening Solvent:	Xylol or Toluol, use up to 10%
Activator Application:	Apply 3 coat of activator SR 33 on the lining or repair patch surface, allow the activator to complete dry between the coat.
Cure, for thickness up to 1 /4”:	
Room Temperature (75°F):	The lining / patch is fully cured in 1 week.
Repair:	If the operation temperature above 150°F, the tank with fresh repair patch can be put into service immediately.
Exhaust Steam Assist:	The lining can be cured in 6 hours, make sure the steam covered all lining / patch surfaces.
Cured Physical Property:	Hardness 53 ± 10 A Gravity: 1.09
Test Procedure:	Use Standard 15,000 Volt Spark Tester



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