



## Material Specification Sheet

<b>Lining Code:</b>	SR660BTE (Color – Tan / Black)
<b>Type:</b>	Special soft natural rubber
<b>Use:</b>	Excellent chemical, abrasion, and tear resistance. This is a highly reinforced compound.
<b>Tie Gum:</b>	Yes
<b>Cement:</b>	One coat Chemlok 289 on metal One coat Chemlok 290 on metal One coat Chemlok 286 on metal One coat Chemlok 286 on metal or lining
<b>Freshening Solvent:</b>	Xylol or Toluol, use up to 10%
<b>Cure, for thickness up to 1 /4”:</b>	
<b>Pressure Cure (autoclave)</b>	1 hour @ 260°F (20 psi)
<b>Internal Steam Cure:</b>	1 hour rise to 260°F (20 psi) Hold 260°F (20 psi) for 2 ½ hours
<b>Atmosphere Steam Cure:</b>	24 hour @ 212 °F
<b>Repair Compound:</b>	Same or CC6233
<b>Cured Physical Property:</b>	Hardness 60 ± 5 A  Gravity: 1.105
<b>Test Procedure:</b>	Use Standard 15,000 Volt Spark Tester



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