



CUSTOM | Engineered Elastomeric Linings **SR255**

LINING DATA SHEET

- ▽ **Type:** Chlorobutyl (Black)
- ▽ **Tie Gum:** With Tie Gum
- ▽ **Properties:** Durometer 55+/-5 Shore A - Chlorobutyl with Tie Gum special lining for general purpose chemical service and for use with super phosphoric acid service and some oxidizing chemicals. Good heat resistance. Not recommended for Bleach (NaOCl) service.

Primers and Adhesive System:

- (1) coat Chemlok® 289 on Metal
- (1) coat Chemlok® 290 on Metal
- (1) coat Chemlok® 286 on Metal
- (1) coat Chemlok® 286 on Lining

Follow Lord® adhesive recommended procedures for mixing and set time.
Seams and Cap use SRCE262CIIR Qwik-Tac.
 Sufficient tack time is crucial to obtain maximum bond.
 Use SRR approved cements when applicable.

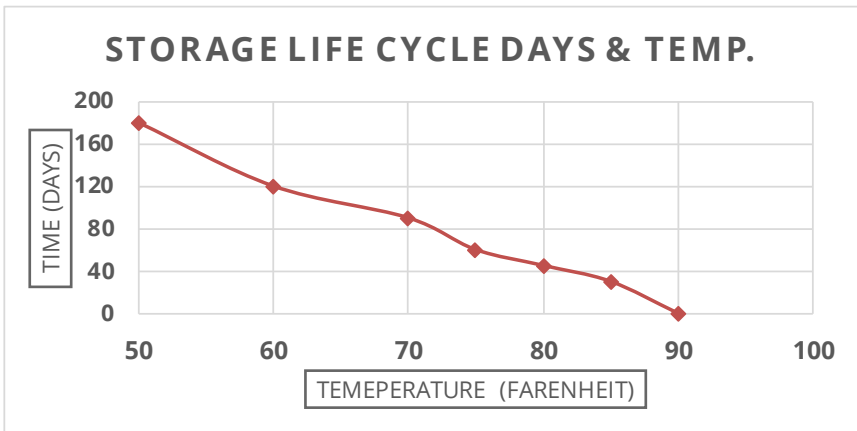
CURE TIME AND TEMPERATURE: CURE FOR THICKNESS UP TO ¼"

▽ **Note:** All reference to cure psi represents gauge pressure.

Pressure, Saturated Steam (Autoclave)	3 hrs @ 20psi 260°F (126°C)
Internal Steam Cure	7 hrs. @ 20psi 260°F (126°C)
Atmosphere Steam Cure	24 hrs. @ 190°F-205°F (87°C-96°C)

****Cure times may require tunings to compensate for low temperatures, heavy metal thicknesses, and other anomalies. Contact SRR Technical Department for recommendations on lining thicknesses over ¼".**

COLD STORAGE



Ideal storage temperature is between 50°F and 85°F (65°C).

▽ Depending on storage conditions it may be possible to use rubber linings beyond shelf life. Please contact Salem-Republic Rubber Company for technical advisement before usage.



Tensile Strength PSI	ASTM D412	1300 min
% Elongation at Break	ASTM D412	300 min
Durometer	ASTM D2240	55 +/- 5
Specific Gravity	ASTM D297	1.27
Adhesion to Metal	ASTM D429	30 pli min

ASTM standards account for the examination and evaluation of a rubber product to ensure quality and acceptability in safe utilization.

- ▽ **Skive:** Closed
- ▽ **Repair lining:** [SR255](#) or [SR236](#) Chemical Cure

APPLICATION SUGGESTIONS:

- ▽ [SR255](#) lining shows acceptable rubber to metal adhesion with Tie Gum.
- ▽ For gauges greater than ¼" plying up to desired thickness is recommended using a **45°/135° butt splice with offset seams** on all but the top layer.
- ▽ Use a heated table that warms rubber to approximately **120°F(49°C)** prior to applying linings and Cap Strips.
- ▽ Experienced applicators may have techniques which produce equal or superior results and by no means are Salem-Republic Rubber Company's application suggestions meant to replace these proven techniques. As long as those procedures fall within NACE Standards lining application guidelines.

The above procedures are based on a guideline, please to refer to NACE standard practice / Sheet Rubber Linings for Abrasion and Corrosion Services (SP0298-2007) for in depth procedures and methods.

GENERAL RESISTANCE TABLES

CHEMICAL	
General Resistance	
Acid (Concentrate)	Excellent
Acid (Dilute)	Excellent
Salt Solutions	Excellent
Oxygenated Solvents	Good
Animal & Vegetable Oils	Poor
Oil & Gasoline	Poor

ENVIRONMENT	
Atmospheric Aging	
Low Temperature Flexibility	Good
Moisture Resistance	Good
Compression Resistance	Good
Permeability	Excellent
Abrasion Resistance	Good

▽ Note: This chart reflects common chemical resistance and aging. Please contact Salem-Republic Technical Staff for full Chemical Resistance chart.

Please call **Salem-Republic Rubber Company** at **1-800-686-4199** or visit www.salem-republic.com with any questions or more information about our **Custom Elastomeric Linings**.



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